

5/30

Split B

DART AEROSPACE LTD	Work Order:	23724
Description: Lug	Part Number:	D2230-1
Drawing: D2230 Rev. F	Qty:	500

Step	Location	Procedure	By	Date	Qty
1	EXPEDITING	Open W/O	PH	05.07.04	500
2	METAL	Cut D2423 extrusion to 0.82"	SE	05/07/06	500
3	HAAS RG	Machine per folio D2230-1 Issue P/O 2008313 Check for crack while loading into the machine	U	05/07/06	500
4	QC RG	Inspect Level 2 Receive & inspect for transit damage	BU	05/08/07	500
5	QC	Inspect Level 6	2	05-10-06	500
6	METAL	Tumble and deburr rough edges after tumbling if applicable	N/A		
7	METAL	Acid etch and Alodine per QSI 005 4.1	FF	06/01/11	286
8	METAL	Inspect Level 5	ML	06/01/17	286
9	FINISHING	Powder Coat Gloss White (ref. 4.3.5.1) per Dart QSI 005 4.3	FC	06/01/17	286
10	QC	Inspect Level 3		06/1/19	90
11	STORES	Identify and stock		06/1/19	90
12	EXPEDITING	Close W/O Job Cost / Part		06/01/20	90

Rev	Date	Change	Revised By	Approved
A	97.02.21	New Issue		
B	98.06.01	Re-Format	KB	
C	00.01.27	Re-Format, added level 2 insp., Rev. F (mpp 2022)	EC	
D	00.11.01	Added inspection level 8, and removed P/O for powder coat	EC	

RELEASED

DEC 18 2000

Dan Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA: SP Date: 06/01/20

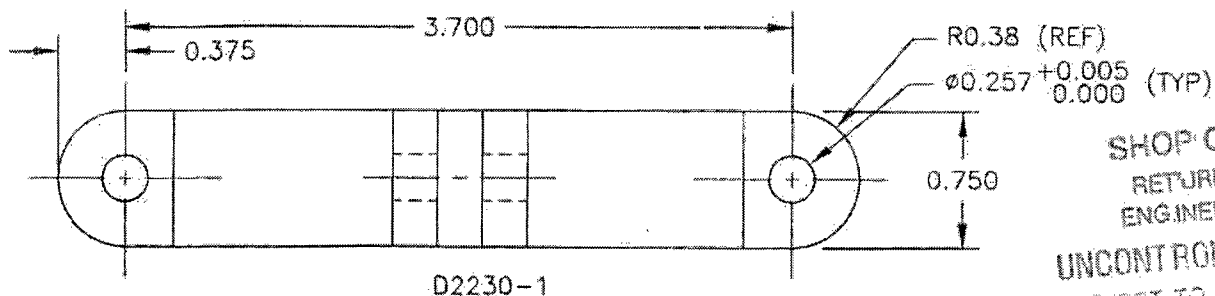
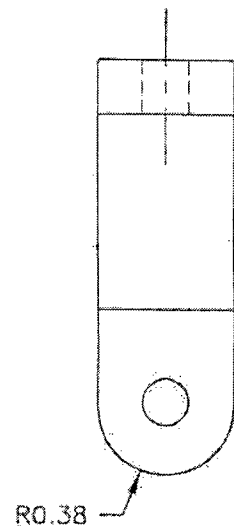
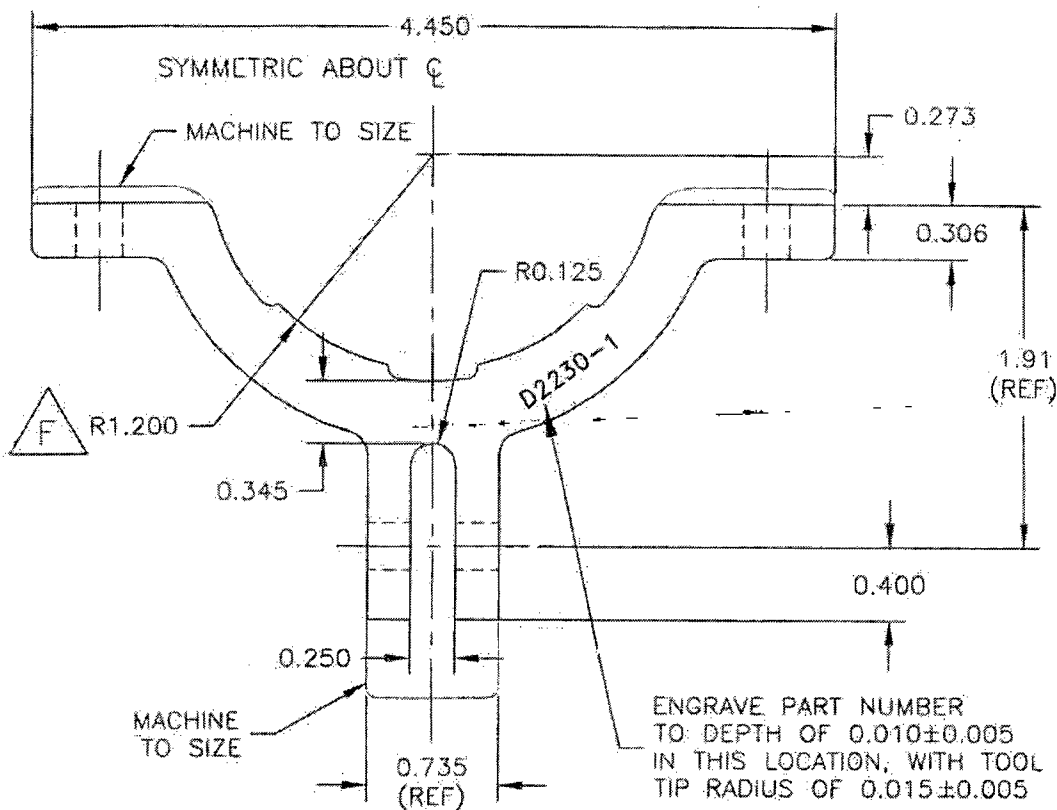
NOTE: Date & Initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



DESIGN	CP	DRAWN BY	CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	#	APPROVED	#	DRAWING NO. D2230
DATE	99.12.13	TITLE	MOUNTING LUG	REV. F SHEET 1 OF 2
				SCALE 1:1
C	94.03.30	RE-DESIGN		
D	95.01.04	RE-DESIGN		
E	95.01.04	RE-DESIGN		
F	99.12.13	REDESIGN; R1.200 WAS R1.100		

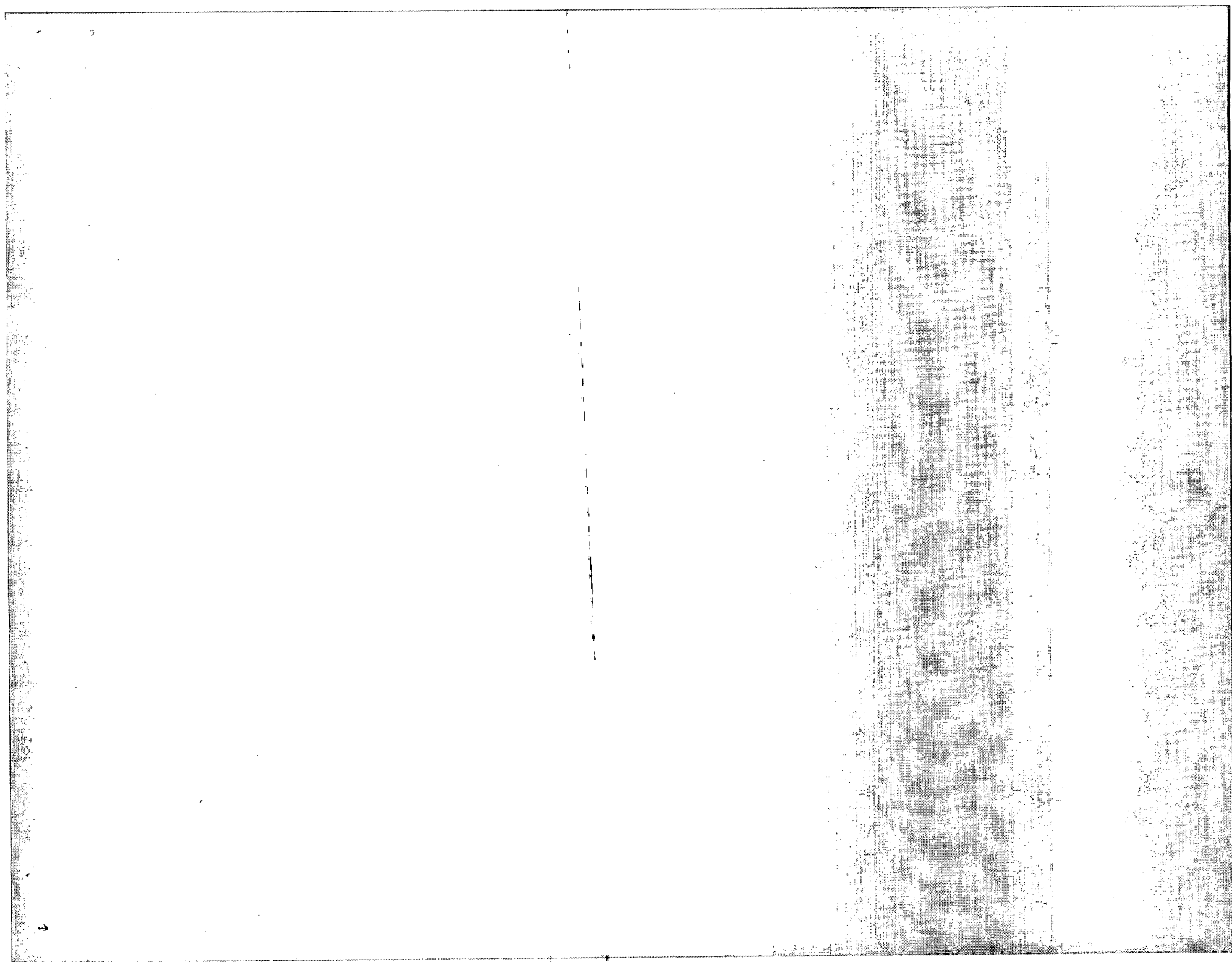
RELEASED  
99.12.21 DS



MAKE FROM EXTRUSION D2423  
BREAK ALL EDGES 0.000-0.015  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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RETURN TO  
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SUBJECT TO AMENDMENT  
WITHOUT NOTICE

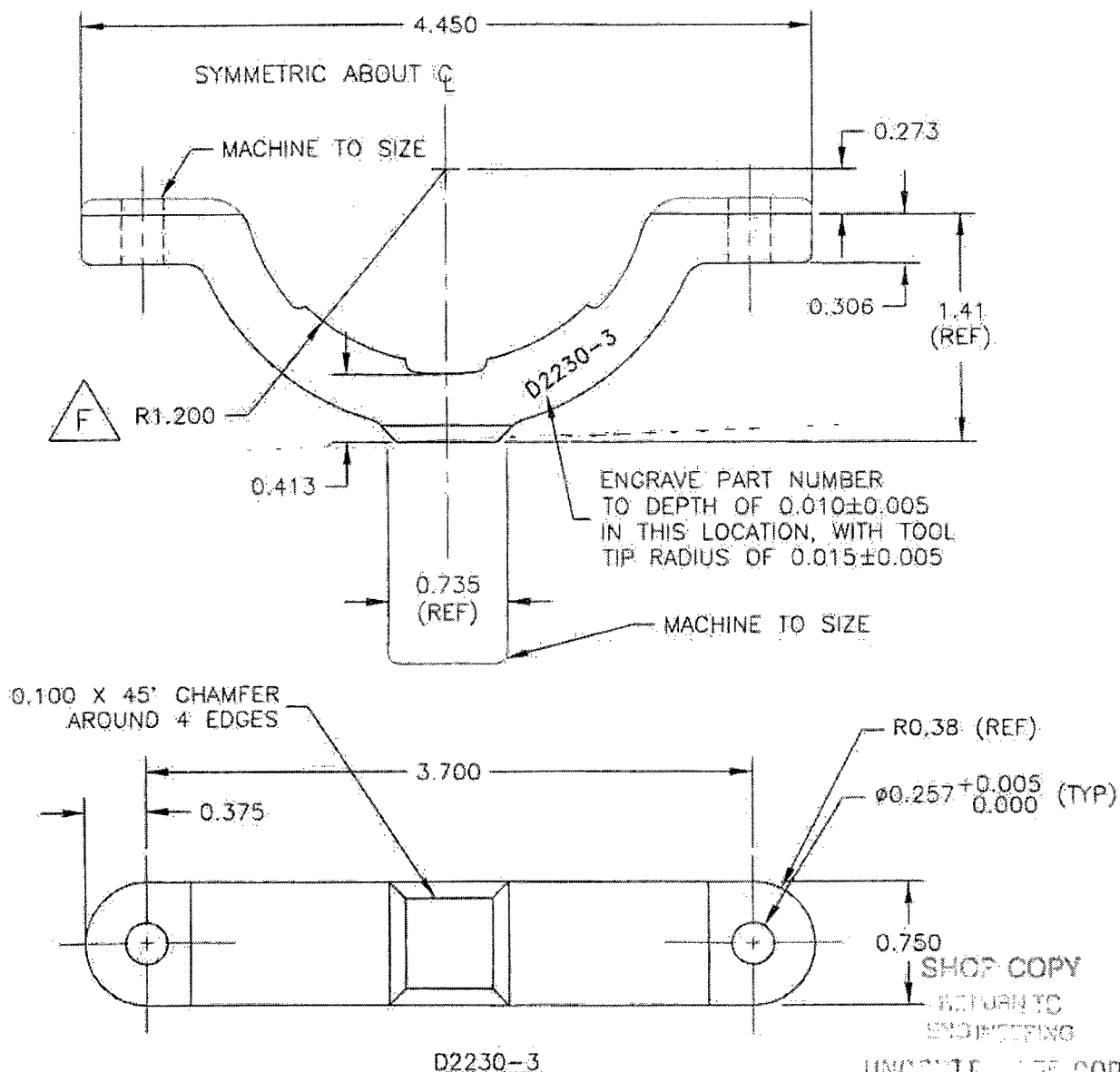
WORK ORDER  
NO. 23724





DESIGN <i>CP</i>	DRAWN BY <i>CP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2230	REV. F SHEET 2 OF 2
DATE 99.12.13	TITLE MOUNTING LUG		SCALE 1:1

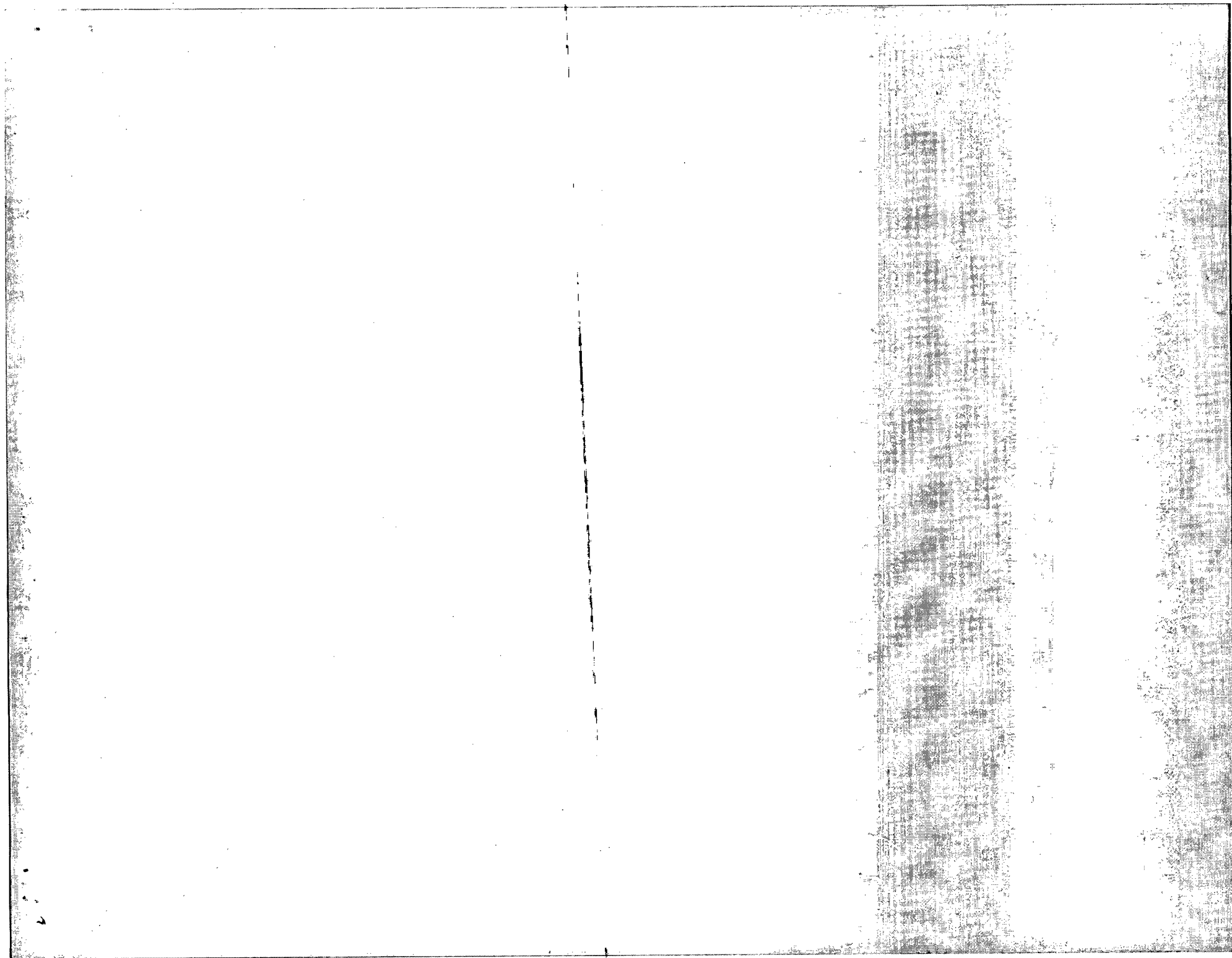
RELEASED  
99.12.21 DS



MAKE FROM EXTRUSION D2423  
BREAK ALL EDGES 0.000-0.015  
FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1  
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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WITHOUT NOTICE

WORK ORDER  
NO. 23724



# Job Costing Report

Art Aerospace Ltd.  
Hawkesbury

Jun 30, 2005  
02:06 pm

Work Order No : 0023724  
Project Name : D2230-1  
Project For : WK530  
Work Order Type : Main  
Main WO Number :  
House Part Number : D2230-1  
Description : Mounting Lug  
Manufactured : Yes  
Amount Req'd : 500  
Amount Done : 0  
Start Date : 06-30-05  
Est Finish Date : 07-30-05  
Act Finish Date :  
Drawings Req'd : No  
Ok for Approval :  
Approval Rec'd :

Department Code:  
Burden Flags : NNNNNNN  
WO Status : Open  
Invoice State : Not Invoiced  
Invoice Date :  
Invoice Number :  
Invoice Amount : 0.00

Order Entry No :  
OE Value : 0.00

Est Mark Up : 0.000%  
Actual Mark Up : 0.000%

\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00